



1. The nylon spacer goes on first. There should be a slight gap between the lower bearing housing and the spacer. The nylon spacer should not rub on the housing or it will act as a brake.
2. The jam nut goes on next followed by 2 or 3 brass washers. The prop goes on next. Be sure to use some anti-sieze on the shaft when threading on the prop. Tighten the jam nut against the brass washers and the prop.
3. Another nylon spacer goes onto the shaft after the prop, followed by a jam nut and a nylock nut. Tighten the jam nut against the nylon spacer and the prop. Finally tighten the nylock nut against the jam nut.