



1. The O-Ring is placed over the threads on the cap.
2. The two seals are pressed into the cap.
3. The three lower bearings are pressed into the housing.
4. The snap clip is inserted into the housing to hold the bearings in place.
5. The cap is threaded into the lower bearing housing. These are left handed threads. Turn counter clockwise to tighten.
6. The O-Ring is placed on the shaft frame and the lower bearing housing assembly is threaded onto the shaft frame. These are left handed threads as well. Turn counter clockwise to tighten.
7. The prop shaft is inserted into the lower bearings, thru the frame tube and thru the upper bearings.